

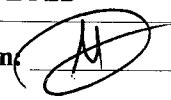
Work Order ID 138627

Thursday, November 05, 2015 9:59:59 AM

138627

Page 1

Item ID: D3108-9 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Decal
Start Date: 11/5/2015 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 11/5/2015 Req'd Qty: 12.00 ***12*** Customer:
Reference: TO BE SCRAPPED

Approvals: Process Plan:  Date: 11-05 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3108	Rev B1								

105

0.00

105

QC

Quality Control

Memo

PULL FRON STOCK.

D3108-9 X12

B:137257

TO BE SCRAPPED LABLE WERE NOT MADE AS PER DRAWING.

0.00

12  11-04

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Quality Control

Memo

0.00

DAS
9
11-04
V/A



DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>138627</u> Part No. <u>D3108-9</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube</td><td>☐</td> <td>Cross tube</td><td>☐</td> <td>Water Jet</td><td>☐</td> <td>Engineering</td><td>☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> <td>Prod. Eng. Coord.</td><td>☐</td> <td>Quality</td><td>☐</td> </tr> <tr> <td>Thermoforming</td><td>☐</td> <td>Finishing</td><td>☐</td> <td>Rec/Store/Packaging</td><td>☐</td> <td>Other</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td>Composite</td><td>☐</td> <td>Supplier</td><td>☒</td> <td></td><td></td> </tr> </table>						Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐	Large Fab	☐	Composite	☐	Supplier	☒																																																																																														
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Picklist Print

Thursday, November 05, 2015 10:00:03 AM

Page 1

Work Order ID: 138627

138627

Parent Item: D3108-9

D3108-9

Parent Item Name: Decal

Start Date: 11/5/2015

Required Date: 11/5/2015

Start Qty: 12.00

Required Qty: 12.00

Comments:

Replaces BHT P/N: 212-072-635-101

IPP B 04.03.08 Material for Step 2 Changed KJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3108-9 *D3108-9* Decal		Manufactured	No				Each	0.0000		12			
									**				

137257 x12

15-11-04



DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

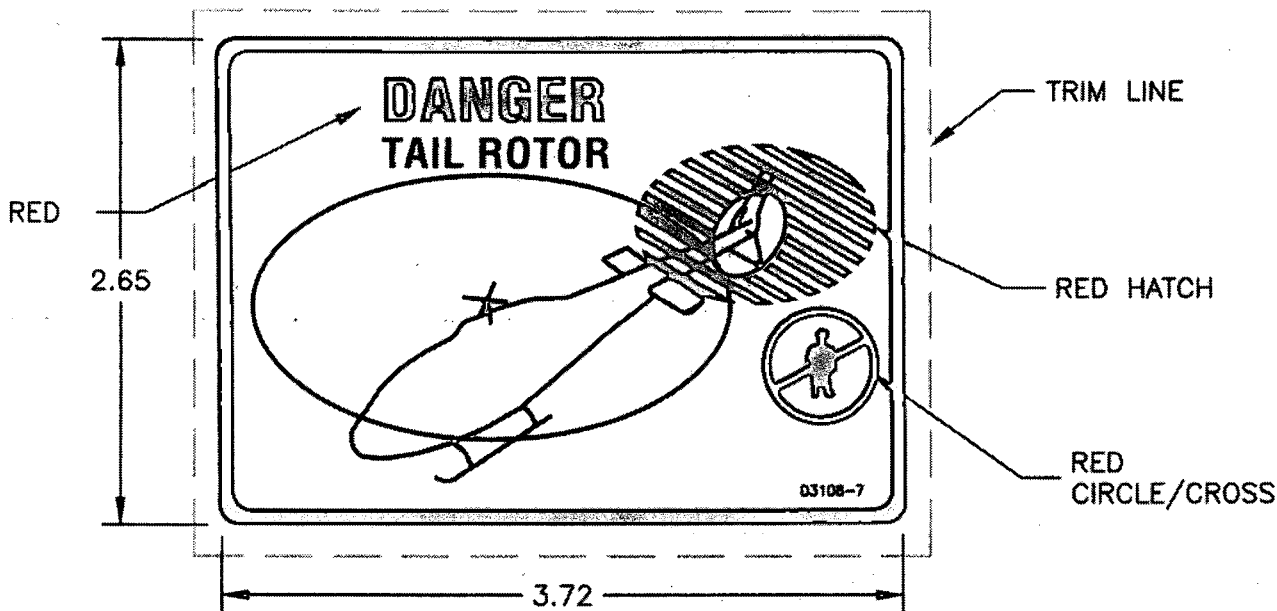
QA Closed: _____ Date: _____

Work Order update only ☐

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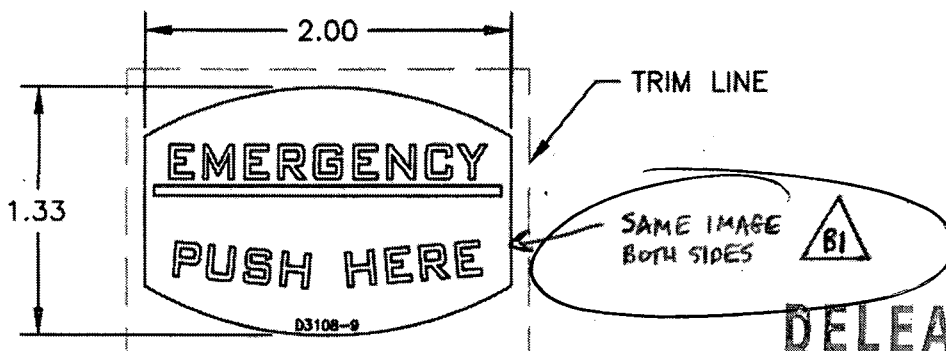
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3108	REV. B SHEET 2 OF 2
DATE 02.04.17		TITLE DECAL	SCALE 1:1



D3108-7
(REPLACES BHT P/N 31-072-1
AND PREMIER P/N 083-81000-25)

NOTES:

MATERIAL: BLACK (EXCEPT FOR RED AS NOTED) ARTWORK ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES



D3108-9
(REPLACES BHT P/N 212-072-635-101)

NOTES:

MATERIAL: WHITE LETTER ON RED ADHESIVE BACK. ~~MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031~~
MANUFACTURED FROM FLEXCON 4 MIL CLASSIC PLUS
CLEAR VINYL WITH FLEXCON FLOTTOWN WHITE BARRIER FILM
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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